

Date: B-5-27

Supplier: ThyssenKrupp

Batch No: 125771

Dart P/O: 19972

p: Yes ☒ No ☐

Yes ☒ No ☐

Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☒

Waybill Attached: Yes ☐ No ☒

Shipment Complete: Yes ☒ No ☐ N/A ☒

QC6 Inspection OK 13/05/27 N/A ☒

Work Order _____ N/A ☒

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
m7075r6 B1.000x1.000	7075T6 Bol 1.00 x 1.00	24	0		24.	

Production/Admin: 13-5-27
Date _____
Received/Costing _____
Initial SP

Location _____

Purchase Order Receipt Listing

Monday, May 27, 2013 8:00:33 AM

Exchange Order Receipt Listing

Monday, May 21, 2013 8:00:33 AM

All Vendors	PO ID PO19972	Receipt Dates from 5/27/2013 to 5/27/2013	All Line Item Types
All Item IN/CL W/O-	All R-	All R-	All R-

All Item ID/GL/WOs	All Rec. Employees	All Currencies	All Line Item Types
Receipt Dates from 5/1/2013 to 5/1/2013			

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO19972 CAD	1		M304S24GA	sf	5/29/2013	5/27/2013	120.0000	\$2.07	0.0000	0	\$248.15
	No		304/316-.025 Sheet	sf	120.0000	DESJ02		\$248.15	0.0000	0	
			m125771								
	3		M6061T6B0.625X02. f	f	5/29/2013	5/27/2013	48.0000	\$3.64	0.0000	0	\$174.70
	No		6061-T6 Bar .625 x 2.50	f	48.0000	DESJ02		\$174.70	0.0000	0	
			m125771								
	4		M6061T6B0.750X01. f	f	5/29/2013	5/27/2013	24.0000	\$2.76	0.0000	0	\$66.23
	No		6061-T6 Bar .750 X 1.50	f	24.0000	DESJ02		\$66.23	0.0000	0	
			m125771								
	5		M6061T6B1.000X06. f	f	5/29/2013	5/27/2013	24.0000	\$14.31	0.0000	0	\$343.44
	No		6061T6 BAR 1.00 X 6.00	f	24.0000	DESJ02		\$343.44	0.0000	0	
			m125771								
Total Received Quantity:											216.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$832.51
Total Balance Due Quantity:											0.0000

40

B I L L O F L A D I N G

No: PEC 823878

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 24May13 at 11:27 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-570008- 1 Your PO # 19972
STAINLESS STEEL SHEET 304-2B
.0250 Nom X 48.0000" X 120.0000"

Heat Number Tag No
YU263238 182492

Quantity PCS
120.00 SFT 3

MTR

Wt LBS
125

2) Our Order PEC-570008- 2 Your PO # 19972
ALUMINUM FLAT BAR 6061-T6511
.625" x 2.50" X 144.0000"

Heat Number Tag No
Z00229014 182345

Quantity PCS
48 FT 4

MTR

Wt LBS
89

3) Our Order PEC-570008- 3 Your PO # 19972
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

Heat Number Tag No
21358119 182346

Quantity PCS
24 FT 2

MTR

Wt LBS
32

4) Our Order PEC-570008- 4 Your PO # 19972
ALUMINUM FLAT BAR 6061-T6511
1.00" x 6.00" X 144.0000"

Heat Number Tag No
201309168 182347

Quantity PCS
24 FT 2

MTR

Wt LBS
170

TOTAL: Tags 4 PCS 11 LBS 416

Heat Number
201309168

*** Chemical Analysis ***

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

1 Bbl 12'
1 crate

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 823878
Ship Date 24May13 at 11:27 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

21358119
YU263238
Z00229014

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID, 1 BDL G.W. 508 LBS

ITEM (1) SKID
ITEMS (2,3,4) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

PO/Ref 19972

Certificate of Mill Test Results

STAINLESS STEEL SHEET 304.2B
0.250 Nom X 48.0000" X 120.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: _____
BL PBC-823878-001

24 May 13
Pg 1/1



YIEH UNITED STEEL CORPORATION
No. 601, Xinglong St., Jiaxing Vi., Gungshan Dist.,
Keelung City 92857, Taiwan (R.O.C.)

Customer: **CLBERT METAL SALES LIMITED** MILL CERTIFICATE

Customer No.: **FB0013** Product: **COLD ROLLED STAINLESS STEEL SHEET IN COIL**

Order No.: **UB1200307**

Certificate: **RI2051A32** Date: **FEB-20, 2012**

Page: **1/1**

Specification/Steel Grade: **ASTM A240/ASME SA 240-11 S 30400/S 30403**
Surface Finish: **No. 2B**

Product ID	Chemical Composition (%)											Tensile Test				Hardness Test		Band Test
	C	Si	Mn	P	S	Ni	Cu	C	N	Mo	Cu	0.2% Y.S.	1% Y.S.	T.S.	EL(%)	HRR	HV2	
Min.	0.030	0.75	2.00	0.045	0.030	8.00	18.00	0.100				205		515	40	92		
Max.	0.018	0.47	1.25	0.044	0.004	8.05	18.07	0.040	0.18	0.39	0.39	276		615	57	79	151	
11S41581A	0.018	0.47	1.25	0.044	0.004	8.05	18.07	0.040	0.18	0.39	0.39	276		615	57	79	151	
11S41581B	0.018	0.47	1.25	0.044	0.004	8.05	18.07	0.040	0.18	0.39	0.39	276		615	57	79	151	
11S41581C	0.018	0.47	1.25	0.044	0.004	8.05	18.07	0.040	0.18	0.39	0.39	276		615	57	79	151	
11S41581D	0.018	0.47	1.25	0.044	0.004	8.05	18.07	0.040	0.18	0.39	0.39	276		615	57	79	151	
Product ID	Heat No.	Dimension				Edge	QTY	Weight	Remarks									
		0.70 mm	* 1219 mm	* Coil	* Coil													
11S41581A	Y0263238	0.70 mm	* 1219 mm	* Coil	* Coil	C	1	5.074 KG	1 Test Method: 1.1 Heat Analysis: C, S, N by JIS G 1211-3:2011, JIS G 1215-4:2010, JIS G 1228-1997/Amendment 1:2005, others by JIS G 1253:2002. 1-2 Tensile Test: JIS Z 2241:2011. 1-3 Hardness Test: JIS Z 2245:2011, others by JIS Z 2244:2009. 2 MECHANICAL PROPERTIES REFER TO TENSILE TEST, HARDNESS TEST. IV, HR3 in accordance with ASTM E140-97 conversion.									
11S41581B	Y0263238	0.70 mm	* 1219 mm	* Coil	* Coil	C	1	5.074 KG										
11S41581C	Y0263238	0.70 mm	* 1219 mm	* Coil	* Coil	C	1	5.074 KG										
11S41581D	Y0263238	0.70 mm	* 1219 mm	* Coil	* Coil	C	1	5.144 KG										
Subtotal 20.361 KG																		

- We hereby certify that material described herein has been manufactured and tested with satisfactory results
- In accordance with the requirement of the above material specification.
- The material described above has been detected with free irradiation.
3. YUSUD has established a QMS according to ISO 9001 which is certified by DNV CERT (reg. no. 0058-2002-AQ-RCC-RVA)
4. Inspection and gauge measurement: Satisfactory
5. The report can only be reproduced in full.
6. This certificate complies to 3.1/DIN EN 10204:2005.
7. The tests including "Chemical Composition", "Tensile Test", "Hardness Test", "Bend Test", "Intergranular Attack" (I.K. TEST) have been accredited by AQA TESTING CERT #0958-02).

Manager of Quality Assurance Department
M. J. Kang

JA-A-91

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.625" x 2.50" X 144.0000"

PART NO.

PO/Rel 19972

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-823878-002

24May13

Signed by:

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: PEC-246046-7		CUSTOMER PART NUMBER: ALREC00055		PRODUCT DESCRIPTION: 0.625 X 2.500 SC RECT BAR	
KAISER ORDER NUMBER: 637880	LINE ITEM: 007	SHIP DATE: 02/21/2013	KAISER LOT NUMBER: Z00229014	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 1058.000 LB	QUANTITY: 48.000 PCS	B/L NUMBER: 605588	DIA/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00229014	0001	1	49.6	46.6	16.3	RE 92	N/A	N/A
Z00229014	0001	2	49.0	45.8	17.4	RE 91	N/A	N/A
Z00229014	0001	3	50.1	46.9	17.0	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102433	.68	.28	.23	.08	.92	.09	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 (2007) JNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MILED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

CM 13/05/27

Plant Serial: 00C78563

Kaiser Order Number: 637880

Line Item: 007

THYSSENKRUPP MATERIALS NA

PO/Rel 19972

Certificate of Mill Test Results

ALUMINUM PLAT BAR 6061-T6511
750" X 1.50" X 144,0000"
PART NO.

BL PEC-823878-003

24 May 13
Pg 1/2

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

and 13/05/27

Sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANCSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K-3C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANCSTAFF ROAD

CONCORD, ON - L4K3C6

Certified Inspection Report

Sales Order Number 1100589402		Line No. 4	Customer P/O PEC-246622-004	Cert Number SAPA729405	Page 1 of 2
Quantity Shipped 1000 LB		Date Shipped 14-MAR-13	Item Description 0.750"TK x 1.500" W R4D 144" IN LN FIN M-MILL W/F 1.323 F 03 CS 1.7 6061/T6511 Marking CONTINUOUS;	Cert Creation Date 14-MAR-13	Cert Print Date 14-MAR-13
Customer/Part No. 73X1.5		Item No. 4408937	Specification ASTM B221 REV 12A AMS-QQ-A-2008 REV 1997 ASME B221 REV 09 UNS#A9K061 REV		

Applicable Specifications, Revisions and Exemptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material and the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title
William T. Martin, III
William Martin III
Tech/Quality Manager
14-MAR-13

Package Number	Lot Number	Quantity	UOM	Weight
G12-PRG1897755	2138119	32	PCS	514
G12-PRG1897807	2138119	31	PCS	498
				508

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25

Composition Limits

THYSSENKRUPP MATERIALS NA

PO/Rel 19972

Certificate of Mill Test Results

ALUMINUM FLAT BAR 6061-T6S11
750" X 1.50" X 144.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-823878-003

24May13
Pg 2/2

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRSSONA, PA
17929-0187

Certified Inspection Report

Sale Order Number 1100580-02
Line No. 4
Customer P/O PEC-246622-004

Cert Number SAPA729505
Cert Creation Date 14-MAR-13
Page 2 of 2
Cert Print Date 14-MAR-13

Alloy	T1		B1		P1		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.15	---	0.05	---	0.05	---	0.05	---	---	0.15

Composition Results

Heat/Cast	Si	Pb	Cu	Mn	Mg	Ce	Zn	Ti	Bi	Pb	Others Each	Others Total
2002230	0.64	0.27	0.21	0.03	0.88	0.07	0.02	0.02	---	---	---	---

Mechanical Property - T6S11

T6S11		T6S11		T6S11		T6S11		T6S11		T6S11	
Test Type	UTS - L	YTS - L	YFS - L	YFS - L	YFS - L	YFS - L	YFS - L	YFS - L	YFS - L	YFS - L	YFS - L
Test Result	42.9	45.4	39.5	42.6	16.5	17.4	---	---	---	---	---

Cert Notes

Products manufactured with a T6S11 temper also meet T6 temper requirements.
Yield strength has been determined by the 0.2% offset method.
All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6061 alloy.
In accordance with EN 10204 Inspection Certificate Type 3.1
Melting in the USA or Other Qualified Countries as Defined by DEARS 225.872.1
Made in USA

cert 13/05/27

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

DART AEROSPACE
ALUMINUM AT BAR 6061-T6511
1.00" x 6.00" x 144.0000"
PART NO.

PO/Rel 19972

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: _____

BL PEC-823878-004

24May13
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

CUR ORDER NUMBER	ITEM
175662	6

BILL TO ThyssenKrupp Materials NA
SHIP TO ThyssenKrupp Materials NA, Toronto
QUANTITY Certified 1,778 lbs 21 pcs
MANIFEST NUMBER 189872
DIE NUMBER PL0130
DATE OF SHIPMENT 5/10/2013
CUSTOMER PO PEC-248148
ALLOY / TEMPER 6061-T6511
SALESPERSON David Schroeder
CUSTOMER PART NUMBER PL0130
DESCRIPTION PL 1.000x6.000
CERTIFICATION ASTM-B221-12a StencilCont
SPECIFICATION AMS-QQA-200/8 - 1997

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201309168	5/8/13	min 49.60 max 49.60	min 44.90 max 44.90	min 14.55 max 14.55

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
0413197	6061	0.74	0.36	0.31	0.10	0.86	0.11	0.08	0.02	97.42	0.05	0.15	United States of America
0413201	6061	0.70	0.30	0.32	0.09	0.87	0.09	0.05	0.02	97.56	0.05	0.15	United States of America

Print Date: 5/10/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19972

Purchase Order Date 5/23/2013

PO Print Date 5/23/2013

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
613/632/1053

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304S24GA	304/316 .025 Sheet	5/29/2013 Yes	✓ 120.00 sf	Yours ppd	\$2.0833	\$250.00 ✓
		Specialties:					
		MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240					
2	M7075T6B1.000X1.000	7075 T6 BAR 1.000 X 1.000	5/29/2013 Yes	24.00 f	Yours ppd	\$10.4167	\$250.00 ✓
		Specialties:					
		MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11					
3	M6061T6B0.625X02.500	6061-T6 Bar .625 X 2.500	5/29/2013 Yes	✓ 48.00 f	Yours ppd	\$3.6667	\$176.00 ✓

Change Nbr: 1

Change Date: 5/23/2013

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19972

Purchase Order Date 5/23/2013

PO Print Date 5/23/2013

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

4 M6061T6B0.750X01.500

6061-T6 Bar .750 X 1.50

5/29/2013

Yes

24.00 Yours ppd
f

\$2.7800

\$66.72 ✓

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

5 M6061T6B1.000X06.000

6061T6 BAR 1.00 X 6.00

5/29/2013

Yes

24.00 Yours ppd
f

\$14.4167

\$346.00 ✓

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

PO Total:

\$1,088.72

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

Change Date: 5/23/2013

Change Nbr: 1